

OAQ Process Information Application PI-11: FOUNDRY, SMELTING & DIE CAST OPERATIONS

State Form 52551 (2-06)

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

IDEM – Office of Air Quality – Permits Branch 100 N. Senate Avenue, Indianapolis, IN 46204

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www.IN.gov/idem/air/permits/index.html

NOTES:

- The purpose of this form is to obtain detailed information about foundry, smelting and die cast operations. Complete one form for each process unit (or group of identical units).
- Detailed instructions for this form are available online at www.IN.gov/idem/air/permits/apps/instructions/pi11instructions.html.
- All information submitted to IDEM will be made available to the public unless it is submitted under a claim of confidentiality.
 Claims of confidentiality must be made at the time the information is submitted to IDEM, and must follow the requirements set out in 326 IAC 17.1-4-1. Failure to follow these requirements exactly will result in your information becoming a public record, available for any one to inspect and photocopy.

	PART A: Foundry, Smelting & Die Cast Processes									
	Part A identifies processes that are related foundries, smelting, and die casting and additional forms that may be needed.									
1.	Process	Use the form listed for the specified processes. Check all the	nat apply.							
	a.Raw Material Storage and Handling	This form is included for raw materials unloading / storage:	☐ PI-03	□ N/A						
	b. Non-Metallic Mineral Processing (crushing and sizing of raw materials)	This form is included for the raw materials processing:	☐ PI-18	□ N/A						
	c. Ground Material Storage and Handling	This form is included for the raw mills storage / handling:	☐ PI-03	□ N/A						
	d.Pre-heater / Pre-calciner	This form is included for the pre-heater:	☐ PI-02	□ N/A						
	e.Fuel Type for pre-heater /	Submit form if fuel other than Natural Gas used in the preheater:								
	pre-calciner (If other than Natural Gas)		☐ PI-02F	□ N/A						
	f. Furnace	These forms are included for the furnace:	☐ PI-02A	□ N/A						
			☐ PI-02B	□ N/A						
			☐ PI-02G	□ N/A						
			☐ PI-02H	□ N/A						
	g.Fuel Type for Kiln (If other than Natural Gas)	Submit form if fuel other than Natural Gas used in the kiln:	☐ PI-02F	□ N/A						
	h.Non-Metallic Mineral Processing (crushing and sizing of clinker)	This form is included for processing:	☐ PI-18	□ N/A						
	i. Shot Blasting	This form is included for shot blasting:	☐ PI-23	□ N/A						
	j. Grinding	This form is included for grinding:	☐ PI-18	□ N/A						
	k.Painting	This form is included for painting:	☐ PI-19	□ N/A						
	I. Sand Reclamation	This form is included for the incineration process: If the sand reclamation is not an incineration process, explain the	PI-02 e process:	□ N/A						
	m. Other process(es)	This form is included for (specify process):		□ N/A						

	PART B: Operation Details								
Pa	rt B identifies	the overall found	ry process.						
2.	Final Produ] Billets] Other (<i>specify</i>)	☐ Bars	☐ Castings	☐ Ing	ots	☐ Molt	en Metal
3.	Type of Pro	ocess: Check all	that apply.						
	☐ Foundry:	: E	Aluminum	☐ Br	rass	☐ Copper		☐ Di	uctile Iron
			Gray Iron	☐ St	teel	Other (Other (specify)		
	☐ Smelting	ı: [Aluminum	☐ L€	ead	Other (specify)		
	Aluminur	m Die Casting							
			DART	0 0 mm l					
Po	rt R identifies	the components			andling Process andling process.		al form	c ac no	20000ry
									<u> </u>
4.	Unit ID	5. Installation Date	6. Materi	al Handled	7. Maximum (Rate (tons/hi	_			ess Totally n a Building?
								Yes	□No
								Yes	□No
								Yes	☐ No
								Yes	□No
								Yes	□No
Th	is following	section identifie	s all emission	factors used	l to calculate air	emissions f	from sa	ınd han	dling.
9.	Air Pollutar	nt:		10. E	Emission Factor		rce of Emission Factor		
				val	lue units	(If not u	sing AP-4	12, include	e calculations)
Pa	rticulate Matt	er (PM)				☐ AP-42		Other	□ N/A
		er less than 10μm (F	,			☐ AP-42		Other	□ N/A
		er less than 2.5μm (² M _{2.5})			☐ AP-42		Other	□ N/A
Oth	ner (specify):					☐ AP-42		Other	□ N/A
12.	Add-On Co	ntrol Technolog	y : Identify all co	ntrol technologie	es used for this unit,	and attach co	ompleted	d CE-01	(unless "none").
	☐ None								
	☐ Baghous	se / Fabric Filter –	Attach CE-02.		Cyclone – A	Attach CE-03.			
		tatic Precipitator -	· Attach CE-04.		Absorption	/ Wet Collec	ctor / Sc	rubber -	- Attach CE-05.
	Reduction – Attach CE-09 Other (specify): – Attach CE-10.								– Attach CE-10.
13.	Control Ted	chniques: Identify	all control techr	niques used for t	this unit.				
14.	14. Process Limitations / Additional Information: Identify any acceptable process limitations. Attach additional information if necessary.								
		,							

PART D – Sand Handling Information									
Part D identifies all the	components associated with	the sa	and handlir	ng. Use add	ditional forms as necessary.				
15. Does your process	s include sand handling?			, complete the proceed to the	rest of this section. next section.				
16. Unit ID	17. Installation Date	18.	Sand Thro	oughput Ra	te (tons of sand per hour)				
This following section	This following section identifies all emission factors used to calculate air emissions from sand handling.								
19. Air Pollutant:		1	20. Emissi	on Factor	21. Source of Emission Factor				
			value	units	(If not using AP-42, include calculations)				
Particulate Matter (PM)				<u> </u>	AP-42 Other N/A				
Particulate Matter less th	nan 10μm (PM ₁₀)	_		 	AP-42 Other N/A				
Particulate Matter less than 2.5μm (PM _{2.5})				 	AP-42 Other N/A				
Other (specify):					AP-42 Other N/A				
22. Add-On Control To	echnology: Identify all control t	techno	ologies usea	for this unit,	and attach completed CE-01 (unless "none").				
☐ None									
☐ Baghouse / Fabi	ric Filter – Attach CE-02.			Cyclone – A	ttach CE-03.				
☐ Electrostatic Pre	ecipitator — Attach CE-04.			Absorption /	/ Wet Collector / Scrubber – Attach CE-05.				
Reduction – Attac	ch CE-09			Other (specif	y): — Attach CE-10.				
23. Control Technique	es: Identify all control techniques	s usea	d for this unit	t.					
24 Process Limitation	ns / Additional Information:	Idor	atify any ac	econtable pr	ocess limitations. Attach additional				
information if neces		luen	nny any ac	серіавіе ріс	ocess Ilmitations. Attach additional				

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PART E – Mold Making Process Information									
Part E identifies all process components associated with Mold Making. Use additional sheets as necessary.									
	ur production pro ng sand molds?	ocess include a p	process	Yes If yes, complete the rest of this section. No If no, proceed to the next section.					
26. Number c	of Mold Making P	Process Lines:							
27. Unit ID	28. Installation Date	29. Mixer capacity (tons sand per hr)		30. Type of Binder (for mold making) 31. Amount of binder used (lb of binder per lb of sand) 32. % VOC in binder (include MS)			er		
This following	g section identifi	ies all emission	factors us	sed to calc	ulate air e	missions from	n the	e Mold M	ixer.
33. Air Pollut	ant:			34. Emission Factor Source of Emission Factor (If not using AP-42, include calculations)					
				value	units				
Carbon Monox	xide (CO)					☐ AP-42] Other	□ N/A
Lead (Pb)						☐ AP-42] Other	□ N/A
Nitrogen Oxide	es (NO _X)					☐ AP-42] Other	□ N/A
Particulate Matter (PM)						☐ AP-42] Other	□ N/A
Particulate Matter less than 10μm (PM ₁₀)						☐ AP-42] Other	□ N/A
Particulate Matter less than 2.5μm (PM _{2.5})						☐ AP-42] Other	□ N/A
Sulfur Dioxide	` -/					☐ AP-42] Other	□ N/A
	nic Compounds (V					☐ AP-42] Other	□ N/A
Hazardous Air	r Pollutants (HAP)) (specify):				☐ AP-42] Other	□ N/A
Other (specify):						☐ AP-42] Other	□ N/A
36. Add-On C	Control Technology	ogy: Identify all con	ntrol technol	logies used f	or this unit, a	and attach comp	leted	l CE-01 (un	less "none").
☐ None									
☐ Baghoι	use / Fabric Filter	- Attach CE-02.			Syclone – At				
	static Precipitator			☐ A!	bsorption /	Wet Collector /	/ Scr	ubber – A	ttach CE-05.
☐ Oxidize	er / Incinerator – A	Attach CE-06.		☐ A	dsorber – A	Attach CE-07.			
	nser – Attach CE-08	3.		☐ R	eduction –	Attach CE-09.			
Other (tach CE-10.				
37. Control T	echniques: Ident	tify all control techni	iques used	for this unit.					
	Limitations / Add	ditional Informati	ion: Ident	tify any acce	∍ptable pro	cess limitations	s. Ai	ttach addi	tional

PART F – Core Mixing Process Information											
Part F identifies the process components associated with Core Mixing. Use additional sheets as necessary.											
39. Does yo	our production p	process include	Yes If yes, complete the rest of this section.								
a core-mixing process?				No If no, proceed to the next section.							
40. Number	r of Core Mixing	Process Lines:									
41. Core Mixer Unit ID	42. Installation Date	43. Core Mixer Capacity (tons sand per hour)	44. Type of Binder (for core making)			unt of Binder Use binder per lb of sand) Bi	46. % VOC in Binder (include MSDS)			
This following section identifies all emission factors used to calculate air emissions from the Core Mixer unit.											
47. Air Poll	utant:			48. Emission Factor 49. Source of Emission Factor							
				value	units	(If not using A	AP-42, include	e calculations)			
Carbon Mor	noxide (CO)					☐ AP-42	Other	□ N/A			
Lead (Pb)						☐ AP-42	Other	□ N/A			
Nitrogen Ox	ides (NO _X)					☐ AP-42	Other	☐ N/A			
Particulate N	Matter (PM)					☐ AP-42	Other	□ N/A			
Particulate Matter less than 10μm (PM ₁₀)						☐ AP-42	Other	□ N/A			
Particulate Matter less than 2.5μm (PM _{2.5})						☐ AP-42	Other	□ N/A			
Sulfur Dioxide (SO ₂)						☐ AP-42	Other	☐ N/A			
Volatile Organic Compounds (VOC)						☐ AP-42	Other	☐ N/A			
Worst Case	HAP (specify):					☐ AP-42	Other	☐ N/A			
Other (specify	y):					☐ AP-42	Other	□ N/A			
50. Add-On	Control Techno	ology: Identify all con	trol tech	nologies used	for this unit,	and attach comple	eted CE-01	(unless "none").			
☐ None	e										
☐ Bagh	nouse / Fabric Filt	er – Attach CE-02.			Cyclone – A	ttach CE-03.					
☐ Elect	rostatic Precipitat	or — Attach CE-04.			bsorption /	Wet Collector /	Scrubber -	- Attach CE-05.			
☐ Oxidi	izer / Incinerator -	- Attach CE-06.			dsorber –	Attach CE-07.					
☐ Cond	denser – Attach CE-	-08.		□ F	Reduction -	- Attach CE-09.					
☐ Othe	r (specify):			— At	tach CE-10.						
51. Control	Techniques: Ide	entify all control techni	ques us	ed for this unit.							
52. Process Limitations / Additional Information : Identify any acceptable process limitations. Attach additional information if necessary.											

PART G – Core Mixing Process Information										
Part G identifies the process components associated with the Core Machine. Use additional sheets as necessary.										
	production produg	cess include a		,	lete the rest of to					
54. Core Machine Unit ID	55. Installation Date	56. Type of Core Making Process	57. Core Making Capacity (tons of cores per hour) 58. Type of Catalysi (for core making)		59. Amount of	60. % VOC in Catalyst (include MSDS)				
This following section identifies all emission factors used to calculate air emissions from the Core Machine.										
61. Air Pollutant:				62. Emission Factor 63. Source of Emission Factor						
				value	units	(If not using AP-42, include calculations				
Carbon Monox	ide (CO)					☐ AP-42 ☐ Othe	r 🔲 N/A			
Lead (Pb)						☐ AP-42 ☐ Othe	r 🔲 N/A			
Nitrogen Oxide	s (NO _X)					☐ AP-42 ☐ Othe	r 🔲 N/A			
Particulate Mat	ter (PM)					☐ AP-42 ☐ Othe	r N/A			
Particulate Mat	PM ₁₀)				☐ AP-42 ☐ Othe	r 🔲 N/A				
Particulate Mat	(PM _{2.5})				☐ AP-42 ☐ Othe	r 🔲 N/A				
Sulfur Dioxide (SO ₂)						☐ AP-42 ☐ Othe	r 🔲 N/A			
Volatile Organic Compounds (VOC)						☐ AP-42 ☐ Othe	r 🔲 N/A			
Worst Case HA	AP (specify):					☐ AP-42 ☐ Othe	r 🔲 N/A			
Other (specify):						AP-42 Othe	r N/A			
64. Add-On Co	ontrol Technolog	gy: Identify all contr	ol techno	logies used f	or this unit, an	d attach completed CE-01	(unless "none").			
☐ None										
☐ Baghou	se / Fabric Filter -	- Attach CE-02.		□с	yclone – Attac	ch CE-03.				
☐ Electros	tatic Precipitator	– Attach CE-04.		□ A	bsorption / W	et Collector / Scrubber	- Attach CE-05.			
☐ Oxidize	r / Incinerator – At	tach CE-06.		□ A	dsorber – Atta	ach CE-07.				
☐ Conden	ser – Attach CE-08.			□R	eduction – At	ttach CE-09.				
Other (s	pecify):			- Att	ach CE-10.					
65. Control Te	echniques: Identif	fy all control techniqu	ues used	for this unit.						
	66. Process Limitations / Additional Information: Identify any acceptable process limitations. Attach additional information if necessary.									
	iniormation ii necessary.									

PART H – Core Dip Tank Information										
Part H identifies the process components associated with the Core Dip Tank. Use additional sheets as necessary.										
67. Does your core-dip to	production proce	ss include a	_	Yes If yes, complete the rest of this section. No If no, proceed to the next section.						
68. Dip Tank Unit ID	69. Installation Date	70. Dip Tank Capacity (specify units)	71. Amount of Core Wash Used 72. %		o VOC in Core /ash nclude MSDS)		73. Core Oven ID (use Form PI-02 to describe this unit)			
			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							
This following section identifies all emission factors used to calculate air emissions from the Core Dip							Dip Tank.			
74. Air Pollutant:			75. Emission Factor 76. Source of Emission Factor (If not using AP-42, include calculation							
Carbon Monox	ide (CO)			value	и	ınits	☐ AP-42		Other	 □ N/A
Lead (Pb)	()						☐ AP-42		Other	N/A
Nitrogen Oxide	es (NO _X)						☐ AP-42		Other	N/A
Particulate Mat	tter (PM)						☐ AP-42		Other	N/A
Particulate Matter less than 10μm (PM ₁₀)						☐ AP-42		Other	□ N/A	
Particulate Matter less than 2.5μm (PM _{2.5})						☐ AP-42		Other	 ☐ N/A	
Sulfur Dioxide (SO ₂)						☐ AP-42		Other	 □ N/A	
Volatile Organic Compounds (VOC)							☐ AP-42		Other	□ N/A
Worst Case HA	AP (specify):						☐ AP-42		Other	□ N/A
Other (specify):							☐ AP-42		Other	□ N/A
77. Add-On Co	ontrol Technology	: Identify all contro	ol tech	nologies used	l for tl	his unit,	and attach comp	oleted	l CE-01 (ι	ınless "none").
☐ None										
☐ Baghou	se / Fabric Filter – A	Attach CE-02.			Cyclo	one – A	ttach CE-03.			
☐ Electros	static Precipitator – .	Attach CE-04.		☐ Absorption / Wet Collector / Scrubber — Attach CE-05.						Attach CE-05.
Oxidize	r / Incinerator – Attac	ch CE-06.			Adsc	orber – A	Attach CE-07.			
☐ Conden	ser – Attach CE-08.				Redu	uction –	Attach CE-09.			
Other (s	pecify):			- A	Attach	CE-10.				
78. Control Techniques: Identify all control techniques used for this unit.										
79. Process Limitations / Additional Information: Identify any acceptable process limitations. Attach additional information if necessary.										
	Information if necessary.									

PART I –	Refining, Inoculat	tion & Magne	esium Treatment & A	Illoying Information	on			
Part I identifies any additives necessary.	s to the process to	change the p	roperties of the metals	s. Use additional s	heets as			
80. Does your production procedure?	process use a RE	FINING	Yes If yes, provide the information about flux. No If no, proceed to the section about inoculation.					
81. Flux type	82. Flux am		No If no, proceed to the section about inoculation. 83. Frequency of process (% of time refining is used)					
		,		,				
84. Does your production process use an INOCULATION procedure?			Yes If yes, provide the information about the inoculants. No If no, proceed to the section about magnesium treatment.					
85. Inoculant type 86. Inoculant amount (Ib inoculant per lb metal)			87. Frequency of p					
			·	,				
88. Does your production (Mg) TREATMENT prod		GNESIUM	 Yes If yes, provide the information about magnesium treatment. No If no, proceed to the section about Dross Cooling. 					
89. Location of Magnesium	n Treatment Proc	ess	☐ Furnace ☐ Other (specify):					
90. Unit Where Magnesium Process Occurs	91. Unit ID		92. Installation Date	93. Magnesium amount (Ib Mg per lb metal)				
94. Does your production COOLING?	process use DRO	SS		te the rest of this section to the next section.	n.			
95. Type of Dross Cooling:	96. Dross usage (tons dross/hr)	97. Unit ID	98. Installation Date	99. Number of Coolers / Vats	100. Volume of each Cooler / Vat			
☐ Dross Coolers☐ Open Vats								
Dross Coolers								
Open Vats Dross Coolers								
Open Vats								
☐ Dross Coolers☐ Open Vats								

PART J – Pouring, Casting, Cooling and Shakeout Details										
Part J identifie necessary.	es the Pouring, Cast	ting, Casting,	Cooling,	and	Shakeou	t process line	es. Use addition	onal s	heets as	
101. Line /	102. Installation	103. Capacity		104. VO	C emitted	105. PM emit	ted	106. HAP	emitted	
Unit ID	Date	(tons of metal per hr)	(tons of sa per hour)		(lb per hour, lb per cast)		(lb per hour, lb per cast)		(lb per hour,	, lb per cast)
			_							
107. Air Pollu	ıtant:			108	108. Emission Factor 109. Source of Emissi					
					value	units	(If not using AP-42, include calculations)			culations)
Carbon Mono	xide (CO)						☐ AP-42		Other	□ N/A
Lead (Pb)							☐ AP-42		Other	□ N/A
Nitrogen Oxid	es (NO _X)						☐ AP-42		Other	□ N/A
Particulate Ma	atter (PM)						☐ AP-42		Other	□ N/A
Particulate Ma	atter less than 10μm (P	'M ₁₀)					☐ AP-42		Other	□ N/A
Particulate Matter less than 2.5μm (PM _{2.5})						☐ AP-42		Other	□ N/A	
Sulfur Dioxide	(SO ₂)						☐ AP-42		Other	□ N/A
Volatile Organ	nic Compounds (VO	C)					☐ AP-42		Other	□ N/A
Worst Case H	AP (specify):						☐ AP-42		Other	□ N/A
Other (specify):							☐ AP-42		Other	□ N/A
110. Add-On	Control Technolog	y: Identify all	control tec	hnol	ogies usea	I for this unit, a	and attach comp	leted (CE-01 (unle	ss "none").
□ None										
☐ Bagho	use / Fabric Filter –	Attach CE-02.				Cyclone – Att	ach CE-03.			
☐ Electro	static Precipitator –	· Attach CE-04.				Absorption / \	Wet Collector /	Scrub	ober – Attac	h CE-05.
Oxidize	er / Incinerator – Atta	ach CE-06.				Adsorber – A	ttach CE-07.			
☐ Conde	nser – Attach CE-08.				□ F	Reduction –	Attach CE-09.			
Other ((specify):				— At	ttach CE-10.				
111. Control	Techniques: Identif	y all control tec	hniques u	sed t	for this unit	f.				
440 Dynama	I institutions / Addi	Caral Inform	4!-m. /	·1 - m4	······································			- V π		
	Limitations / Addi on if necessary.	tional inform	nation: /	аепи	ity any ac	сертаые рго	Cess Ilfriitations	S. All	acn additio	naı

PART K: Federal Rule Applicability								
Part K identifies any federal rules that apply to t	he process.							
113. Is a New Source Performance Standard If yes, identify the affected emission units and that applies.	☐ Yes ☐ No	114. Unit ID						
☐ 40 CFR Part 60, Subpart L	☐ 40 CFR Part 60, Subpart L Secondary Lead Smelters							
☐ 40 CFR Part 60, Subpart M	Brass and Bronze Production Plants							
☐ 40 CFR Part 60, Subpart LL	Metallic Mineral Processing Plants							
☐ 40 CFR Part 60, Subpart OOO	Non-Metallic Mineral Processing Plan	nts						
☐ 40 CFR Part 60, Subpart UUU	Calciners and Dryers in Mineral Indus	stries						
115. Is a National Emission Standard for Ha applicable to this source? If yes, identify the completed FED-01 for each rule that applies.	☐ Yes ☐ No	116. Unit ID						
☐ 40 CFR Part 63, Subpart EEEE								
☐ 40 CFR Part 63, Subpart MMMM	ucts							
☐ 40 CFR Part 63, Subpart RRR	Secondary Aluminum							
☐ 40 CFR Part 63, Subpart X	Secondary Lead Smelter							
117. Non-Applicability Determination: Provide the rule title or the source category), but the source category of the source category.		pears subject to a	a rule (based on					